

DIMENSIONAL TOLERANCES FOR PRODUCTION
ROUND ROLLED BARS

Ø mm	Normal acc. to EN 10060	Precision	Gauged
10 ÷ 15	± 0,40		
16 ÷ 21	± 0,50	± 0,20	± 0,15
22 ÷ 23			
24 ÷ 25			
26 ÷ 30	± 0,60	± 0,25	± 0,20
31 ÷ 32			
33 ÷ 35			
36 ÷ 38	± 0,8	± 0,30	± 0,25
40			
42 ÷ 50			
51 ÷ 52	± 1,00	± 0,40	
53 ÷ 56			
58 ÷ 68			
69 ÷ 80	± 1,30	± 0,70	
81 ÷ 85			
86 ÷ 100			
105 ÷ 120	± 1,50	± 1,20	
125 ÷ 160			
165 ÷ 200	± 2,50		
220	± 3,00		
250	± 4,00		

Diameters greater than Ø250 can be supplied with a tolerance of ±6,0 mm

Minimum quantities requested for rolling
TON 5 per diameter
TON 15 per diameter